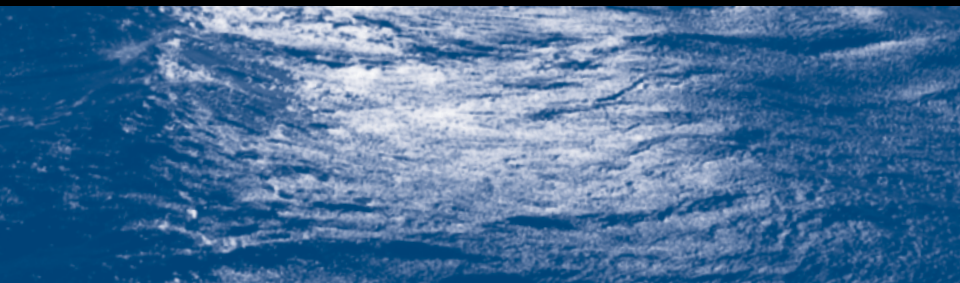




8800/8400
WINDOWS & ENTRY SYSTEMS

WINCORE
WINDOWS & DOORS
The way it should be.



Operating Your Vinyl Windows and Doors

Wincore® windows and doors are designed to be thermally efficient, easy to operate and virtually maintenance free. For easy access during cleaning, double-hung sash tilt in and slider sash lift out.

Follow these steps to tilt the sash on a Double Hung window:

- Unlock the sash and raise (bottom sash) or lower (top sash) it approximately 2" from the frame.
- Slide the tilt latches toward the lock and carefully tilt the sash in toward you. Be sure to support the sash while tilting or cleaning it.
- To return the sash to the operating position, tilt it up and snap it into place. Make sure the tilt latches engage fully.
- To remove the sash completely, tilt the sash in to a 90-degree angle, then lift the bottom of the sash up and out of the frame. When reinserting the sash, be sure to fully insert both pivot bars (on the bottom of the sash) into the balance shoes.

Follow these steps to remove an operable Slider sash:

- Unlock the sash and slide it past the sash retainer insert located in the head.
- Lift the sash up and into the head, then pull the bottom of the sash toward you.

Follow these steps to operate a Casement window:

- To open, unlock the sash and turn the handle on the bottom of the frame until the sash is in the desired position.
- To close, turn the handle in the opposite direction. Make sure the sash is fully closed before locking the window.

Follow these steps to lock a Patio Door:

- Close the operable panel securely against the door frame.
- Lock the door by turning the hand latch at the handle.

8400 / 8800 Windows & Patio Doors

Wincore® Window Company LLC (referred to herein as Wincore®), manufacturer of the 8400 and 8800 windows, warrants to the original resident property owner where the product is installed, that any 8400 or 8800 product manufactured by Wincore® is free of manufacturing and material defects. This warranty applies for the lifetime of the product under normal use and service, subject to the conditions and limitations listed herein, and as long as the original purchaser resides in the home in which the products were installed. If 8400 or 8800 products are installed in multi-family, commercial, or rental properties, refer to the Commercial Applications section of this warranty.

This warranty covers only manufacturing and material defects as specified herein and does not include damages caused by improper installation; normal weathering; accident, fire, flood, acts of God, vandalism, riot, or civil disorder; acts of terrorism or war; misuse; abuse by harmful fumes, vapors, solvents, chemicals, or chemical pollutants in the atmosphere; mildew; building settlement or structural failures of walls or foundations; stresses resulting from localized heat that causes excessive temperature differentials; or incidents beyond Wincore's® control.

Vinyl – Lifetime Warranty

The vinyl components of 8400 and 8800 products are warranted against peeling, flaking, chipping, blistering, and corrosion for the life of the product. If such defects occur, Wincore® will provide replacement parts at no charge. Color-matching of parts cannot be guaranteed. The warranty on the vinyl becomes void if the vinyl is painted or stained, or if the surface is altered in any way.

Factory-applied Exterior Coating

For Products purchased with a factory-applied exterior coating on the vinyl components, the factory-applied exterior coating is warranted to the Residential Warranty Holder against peeling, flaking, chipping, blistering, and corrosion, and for significant ultraviolet fading or discoloration caused by natural environmental conditions (subject to below limitations), for the applicable Warranty Period of ten (10) Years (three [3] Years non-Residential). If such defects occur, manufacturer will, at its option, provide the Warranty Holder factory-authorized repair at no charge, or provide replacement parts only at no charge to the Warranty Holder (assembly and labor not included), or refund the purchase price of the Product or component (the lesser of the original Product or component purchase price or the original catalog list price at the time of purchase). Repaired or replaced Products or components are NOT guaranteed to match the color of the original Product or component or of other windows or doors in the premises, due, in part, to the normal effects of weathering over time on exterior coating or finishes.

This Limited Warranty does not include non-conformities or damage attributable to or arising from:

- 1. ANY painting, staining, or other alteration of the factory-applied paint surface of the Product*
- 2. Chemicals or solvents applied to the surface, including by example, stucco leach or acidic brick washes, or, any damage resulting from use of mechanical cleaning implements (i.e. power washers).*
- 3. Harsh natural environmental conditions, including by example, salt spray or airborne pollutants.*
- 4. Excessive artificial temperature buildup or exposure, including by example, from using storm doors or windows, or shutters.*
- 5. Damage from windborne or other debris, high wind or severe storm events or other forces of nature (including by example, hurricane, earthquakes, tornadoes, etc.), or external contact due to accident, crime or vandalism.*

Hardware – Lifetime Warranty

The 8400 and 8800 hardware, including locking mechanisms, fasteners, hinges, rollers, balances, etc. (excluding the finish on plated hardware), is warranted against peeling, flaking, blistering, rusting, and corrosion for the life of the product. However, this Warranty DOES NOT COVER Casement and Awning hardware installed within (2) two miles of any body of salt water unless the Casement or Awning hardware is stainless steel hardware that was ordered with the products. In such case, the Warranty period for stainless steel Casement and Awning hardware is two (2) years. If any such defects occur, Wincore® will provide replacement hardware at no charge. Color-matching of parts cannot be guaranteed.

Screens – Lifetime Warranty

Series 8400 and 8800 screen frames and screen mesh is warranted to be free from material defects such as frame or mesh discoloration as well as cracking or peeling of the screen frame for the lifetime of the product. If such defects occur, Wincore® will provide a replacement screen at no charge. Cutting, tearing or ripping of screen mesh is not covered under this warranty.

Glass

The installed and sealed 8400 and 8800 insulating glass units are warranted against defects resulting in material obstruction of vision from film formation caused by dust or moisture in the air space of the sealed unit. If such defects occur, Wincore® will provide a replacement insulating glass unit at no charge for a period of twenty (20) years. If the glass should fail after the twenty (20) year period, then Wincore® will cover a fixed percentage of the company's selling price for the insulating glass unit based on the age of the product, as listed below:

8400	AGE OF PRODUCT	0 - 20 YRS	21 - 30 YRS	31 - 50 YRS
	PERCENTAGE OF COST COVERED	100%	75%	50%
8800	AGE OF PRODUCT	0 - 20 YRS	21 - 50 YRS	51+ YRS
	PERCENTAGE OF COST COVERED	100%	75%	50%

Insulating glass units being installed or traveling through elevations in excess of 7000' above sea level are highly recommended to have capillary tubes. The selection of capillary tubes must be specified by the Dealer or Distributor at the time of purchase. Any glass with capillary tubes will not carry an Energy Star rating, but will be warranted against permanent and material obstruction of vision from film formation caused by dust or moisture in the airspace for the Warranty period. If such defects occur during the warranty period, Wincore will provide a replacement insulating glass unit at no charge.

Condensation on windows and doors as the natural result of humidity within the house or building and interior/exterior temperature differences does not indicate a defect in the product and is not included in this warranty.

Transferable Warranty

The Wincore® 8400 and 8800 lifetime limited warranty is transferable by the original property owner to one subsequent owner. The property owner must notify Wincore® of the transfer of the title to the registered property within 30 (thirty) days after the transfer of ownership and provide a copy of this warranty, the order number, and a certified check in the amount of \$50.00. Such a transfer does not extend the warranty period.

Repair

If an inspection indicates that the claim is valid in accordance with the provisions of this warranty, Wincore® agrees, at its option, to repair or replace any defective part or component as warranted herein, free of charge to the warranty holder, when said defective part or component is returned to Wincore®. The warranty holder shall pay return transportation charges.

Labor

Labor costs are not included in this warranty. Neither Wincore® nor its distributors will be responsible for any costs incurred in the removal, replacement, installation, or reinstallation of any product or part furnished by Wincore® under this warranty.

Warranty Extension

Repair or replacement of any part shall not extend the original warranty period. Any remaining warranty time period, under the terms and conditions described herein, shall continue in effect and shall include the replacement parts.

Product Changes

Wincore® reserves the right to change or discontinue any product it manufactures. If a warranted replacement part or component of the product originally installed is not available, Wincore® shall have the right to substitute a part or component determined by Wincore® to be of equal quality and price.

Commercial Applications

If 8400 or 8800 products are installed in a building operated as a multi-family dwelling or used for commercial purposes or rental properties such as schools, churches, apartment complexes, government-owned structures, office buildings, etc., then this warranty is limited to 10 (ten) years on all materials and is not transferable.

Other Warranty Considerations

Caulk is used in some installations to seal the frames or trim package against water or air penetration. This caulking is not a part of the 8400 or 8800 product and therefore is not covered under this warranty. This warranty shall be void if accessory products not manufactured by Wincore® are installed and subsequently cause defects to occur in the Wincore® products.

The warranty statements contained in this certificate set forth the only express warranties extended by Wincore® for 8400 and 8800 products, and the provisions herein shall constitute the warranty holder's exclusive remedy for breach of this warranty given under this certificate. Wincore® shall not be liable to the property owner for incidental or consequential damages for breach of any written or implied warranty of 8400 and Series 8800 products. Some states do not allow limitations on how long an implied warranty lasts, or the exclusion or limitations of incidental or consequential damages, therefore this limitation/exclusion may not apply.

This limited warranty gives specific legal rights. There may be other rights which may vary from state to state.

Corporate Headquarters:
Wincore® Windows and Doors
250 Staunton Turnpike
Parkersburg, WV 26104



Care and Maintenance of Your Vinyl Windows and Doors

Vinyl windows and doors offer easy care and maintenance. Since vinyl does not pit, peel, or flake over time, simple care and cleaning can keep your windows and doors looking beautiful for years to come.

Like any surface that's exposed to the outdoors, your windows and doors will get dirty. Heavy rains will keep the vinyl fairly clean, but if that's not enough, you can clean them yourself by following these simple guidelines.

- **Do not use a high-pressure spray to clean your vinyl windows and doors.** The pressure could damage the caulking and cause it to leak. Use a mild detergent and a soft cloth or a soft brush instead.
- For dirt and stains that are more difficult to remove, try the household cleaners listed below. Follow the manufacturer's instructions to make sure you're using the products properly.
- If you choose to use a mildly abrasive cleaner such as Soft Scrub®, be aware that abrasive cleaners can scratch the glass and frame. Do not use liquid grease removers, strong soaps or detergents containing organic solvents, nail polish remover, furniture polish, or cleaners containing chlorine bleach, as these products can affect the surface appearance of the vinyl.

Recommended Cleaners for Vinyl Window and Door Frames

For	Try
Bubble gum	Fantastik®, Murphy Oil Soap®, Windex®, or a solution of 30% vinegar and 70% water
Crayon	Lestoil®
DAP oil-based caulk	Fantastik®
Felt-tip pen	Fantastik®, water-based cleaners
Grass	Fantastik®, Lysol®, Murphy Oil Soap®, Windex®
Lipstick	Fantastik®, Lysol®, Murphy Oil Soap®
Lithium grease	Fantastik®, Lysol®, Murphy Oil Soap®, Windex®
Mold and mildew	Fantastik®, Murphy Oil Soap®, Windex®, or a solution of 30% vinegar and 70% water
Motor oil	Fantastik®, Lysol®, Murphy Oil Soap®, Windex®
Oil	Soft Scrub®
Paint	Brillo® Pad
Pencil	Soft Scrub®
Rust	Fantastik®, Murphy Oil Soap®, Windex®
Soil	Fantastik®, Lestoil®, Murphy Oil Soap®
Tar	Soft Scrub®

Wincore® is a registered trademark and The way it should be.™ is a trademark of Wincore Window Company LLC. Brillo® Pad is a registered trademark of Church & Dwight Co., Inc. Fantastik® is a registered trademark of DowBrands, Inc. Lestoil® and Soft Scrub® are registered trademarks of The Clorox Company. Lysol® is a registered trademark of Sterling Drug, Inc. Murphy Oil Soap® is a registered trademark of Colgate-Palmolive. Windex® is a registered trademark of S.C. Johnson & Son, Inc. ©2014 Wincore Window Company LLC. All rights reserved. Printed in U.S.A.

PRODUCT INFORMATION

(please print)

Installation Date _____

Order No. _____

Your order number can be found on the label affixed in the head of any operation unit.

523-1 Sched: 117 Batch: 1 1	Test Windows DH500 - FR 35.75 W X 59.75 H WH, 409S, 409S,	06/01/07
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Number of Windows Purchased _____

Number of Doors Purchased _____

Windows or Doors Purchased (check one) 8800 8400

HOMEOWNER INFORMATION

(please print)

Name _____

Address _____

City _____

State _____

Zip _____

Telephone (____) _____

Email _____

CONTRACTOR/DEALER/DISTRIBUTOR INFORMATION

(please print)

Contractor Name _____

Dealer /Distributor Name _____

Address _____

City _____

State _____

Zip _____

Telephone (____) _____

Email _____

WINNOCORE

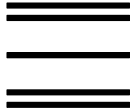
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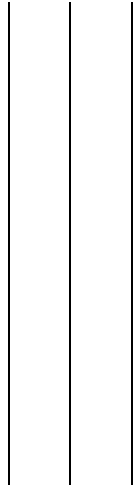
Replacement Windows

LIFETIME LIMITED WARRANTY ACTIVATION CARD

To activate Warranty, complete and mail this card within 30 days of installation, or activate online at www.winnocorewindows.com.



Postage
Required.
Post Office will
not deliver
without proper
postage.



WARRANTY CENTER
WINCORE WINDOWS & DOORS
250 STAUNTON TPKE
PARKERSBURG WV 26104-9500